

Trade name: Gold Plating Bath JE250 - 8 g/L Au

Substance number: 7253.0000:

Version: 2 / WORLD

Date revised: 22.10.2025

Replaces Version: 1 / WORLD

Print date: 13.04.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Gold Plating Bath JE250 - 8 g/L Au

UFI: 4800-P0VS-V00M-TWSG

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/preparation

Galvanic Bath, do not use for private purposes, food, beverages, or animal feed.

Identified Uses

PC14

Metal surface treatment products, including galvanic and electroplating products

1.3. Details of the supplier of the safety data sheet

Address/Manufacturer

Jentner Plating Technology GmbH

Johann-Staib-Straße 2

75179 Pforzheim, DE

Telephone no. +49 (0) 7231 4180940

Information provided by / telephone Laboratory department; Opening hours 8:00-16:00

E-mail address of person responsible for this SDS sales@jentner.de

1.4. Emergency telephone number

Emergency: +44 1865 407333 Transport code: JENTNERPLATINGTECH-29003

SECTION 2: Hazards identification ***

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

Classification (Regulation (EC) No. 1272/2008)

Acute Tox. 4	H302
Acute Tox. 4	H332
Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Carc. 1B	H350i
Aquatic Chronic 3	H412

The product is classified and labelled in accordance with Regulation (EC) No 1272/2008

For explanation of abbreviations see section 16.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008

Safety data sheet in accordance with regulation (EC) No 1907/2006

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Hazard pictograms



Signal word

Danger

Hazard statements ***

H302	Harmful if swallowed.
H332	Harmful if inhaled.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H350i	May cause cancer by inhalation.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Precautionary statements ***

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor.
P501.9	Dispose of contents/container as problematic waste.

Hazardous component(s) to be indicated on label (Regulation (EC) No. 1272/2008)

contains Potassium dicyanoaurat(I) ; potassium hydroxide; Cobalt sulphate, heptahydrate

Supplemental information

Further supplemental information

Restricted to professional users

2.3. Other hazards

Harmful in contact with skin and if swallowed.

The product contains no PBT substances. The product contains no vPvB substances. This product does not contain a substance that has endocrine disrupting properties with respect to human. The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

SECTION 3: Composition/information on ingredients ***

Hazardous ingredients ***

Citric acid, monohydrate

CAS No.	5949-29-1				
EINECS no.	201-069-1				
Registration no.	01-2119457026-42				
Concentration	>= 1	<	10	%	
Classification (Regulation (EC) No. 1272/2008)					

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Eye Irrit. 2	H319
STOT SE 3	H335

potassium hydroxide

CAS No.	1310-58-3
EINECS no.	215-181-3
Registration no.	01-2119487136-33
Concentration	>= 2 < 3 %
Classification (Regulation (EC) No. 1272/2008)	
Acute Tox. 4	H302
Skin Corr. 1A	H314
Met. Corr. 1	H290

Concentration limits (Regulation (EC) No. 1272/2008)

Eye Irrit. 2	H319	>= 0,5 < 2 %
Skin Corr. 1A	H314	>= 5 %
Skin Corr. 1B	H314	>= 2 < 5 %
Skin Irrit. 2	H315	>= 0,5 < 2 %

ATE	oral	333	mg/kg
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Potassium dicyanoaurat(I)

CAS No.	13967-50-5
EINECS no.	237-748-4
Registration no.	01-2120130777-52
Concentration	>= 1 < 1,4 %
Classification (Regulation (EC) No. 1272/2008)	
Met. Corr. 1	H290
Skin Irrit. 2	H315
Eye Dam. 1	H318
Aquatic Chronic 1	H410
Acute Tox. 2	H300
Acute Tox. 2	H330
Aquatic Acute 1	H400
Skin Sens. 1	H317

ATE	oral	29	mg/kg
ATE	dermal	5	mg/kg
cATpE	inhalative, Dust/Mist	0,05	mg/l

Cobalt sulphate, heptahydrate

CAS No.	10026-24-1
EINECS no.	233-334-2
Concentration	>= 0,1 < 0,25 %
Classification (Regulation (EC) No. 1272/2008)	
Acute Tox. 4	H302
Resp. Sens. 1	H334
Skin Sens. 1	H317
Muta. 2	H341
Carc. 1B	H350i

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Repr. 1B	H360F
Aquatic Acute 1	H400
Aquatic Chronic 1	H410

Concentration limits (Regulation (EC) No. 1272/2008)

Carc. 1B H350i $\geq 0,01 \%$

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove contaminated, soaked clothing immediately and dispose of safely. Adhere to personal protective measures when giving first aid. Clean body thoroughly (bath, shower). In any case show the physician the Safety Data Sheet.

After inhalation

Ensure supply of fresh air. Remove affected person from danger area. Seek medical advice immediately.

After skin contact

Wash off immediately with soap and water. Seek medical advice immediately.

After eye contact

Separate eyelids, wash the eyes thoroughly with water (15 min.). Take medical treatment.

After ingestion

Call in a physician immediately and show him the Safety Data Sheet. Rinse mouth thoroughly with water. Let plenty of water be drunk in small gulps. Do not induce vomiting.

Adhere to personal protective measures when giving first aid

First aider: Pay attention to self-protection!

4.2. Most important symptoms and effects, both acute and delayed

Until now no symptoms known so far.

4.3. Indication of any immediate medical attention and special treatment needed

Hints for the physician / hazards

In the case of swallowing with subsequent vomiting, aspiration of the lungs can occur which can lead to chemical pneumonia or asphyxiation.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Dry powder

Non suitable extinguishing media

Full water jet

5.2. Special hazards arising from the substance or mixture

In case of combustion evolution of dangerous gases possible.

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5.3. Advice for firefighters

Special protective equipment for fire-fighting

Do not inhale explosion and/or combustion gases. In case of combustion use a suitable breathing apparatus. Wear full protective suit.

Other information

Collect contaminated fire-fighting water separately, must not be discharged into the drains. Fire residues and contaminated fire-fighting water must be disposed of in accordance with the local regulations. Observe manufacturer's / distributor's instructions.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Use breathing apparatus if exposed to vapours/dust/aerosol. Avoid contact with skin, eyes and clothing. Refer to protective measures listed in Sections 7 and 8.

6.2. Environmental precautions

Prevent spread over a wide area (e.g. by containment or oil barriers). Do not discharge into the drains/surface waters/groundwater. Do not discharge into the subsoil/soil. Retain and dispose of contaminated wash water. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Pick up with absorbent material. Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Containers in which spilt substance has been collected must be adequately labelled. Dispose of absorbed material in accordance with the regulations.

6.4. Reference to other sections

Refer to protective measures listed in Sections 7 and 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid formation of aerosols. Perform filling operations only at stations with exhaust ventilation facilities. Provide suitable exhaust ventilation at the processing machines. If workplace limits are exceeded, a respiratory protection approved for this particular job must be worn. Keep container tightly closed.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep in original packaging, tightly closed. Storage rooms must be properly ventilated. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Provide solvent-resistant and impermeable floor.

Hints on storage assembly

Do not store together with foodstuffs.

Storage classes

Storage class according to TRGS 510

6.1D

Non-combustible substances of acute toxicity, category 3 / hazardous

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substances that are toxic or produce
chronic effects

Further information on storage conditions

Keep under lock and key or accessible only to specialists or people who are authorized.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Other information

Contains no substances with occupational exposure limit values.

Derived No/Minimal Effect Levels (DNEL/DMEL)

potassium hydroxide

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	= 1	mg/m ³

Potassium dicyanoaurat(I)

Type of value	Derived No Effect Level (DNEL)	
Route of exposure	dermal	
Mode of action	Chronic effects	
Concentration	= 0,1	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Route of exposure	inhalative	
Mode of action	Chronic effects	
Concentration	= 0,071	mg/m ³

Cobalt sulphate, heptahydrate

Type of value	Derived No Effect Level (DNEL)	
Reference group	General Population	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	= 0,105	mg/m ³

Predicted No Effect Concentration (PNEC)

Potassium dicyanoaurat(I)

Type of value	PNEC	
Type	Freshwater	
Concentration	= 0,2	µg/l

Type of value	PNEC	
Type	Freshwater sediment	

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Concentration	=	0,33	mg/kg
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Type of value	PNEC		
Type	Water (intermittent release)		
Concentration	=	2	µg/l

Type of value	PNEC		
Type	Sewage treatment plant (STP)		
Concentration	=	6	mg/l

Type of value	PNEC		
Type	Soil		
Concentration	=	0,067	mg/kg

Type of value	PNEC		
Type	Saltwater		
Concentration	=	0,02	µg/l

Type of value	PNEC		
Type	Marine sediment		
Concentration	=	0,033	mg/kg

Cobalt sulphate, heptahydrate

Type of value	PNEC		
Type	Water		
Concentration	=	500	mg/m ³

Type of value	PNEC		
Type	Saltwater		
Concentration	=	2400	mg/m ³

Type of value	PNEC		
Type	Sediment		
Concentration	=	11000	mg/m ³

Type of value	PNEC		
Type	Marine sediment		
Concentration	=	9500	mg/m ³

Type of value	PNEC		
Type	Soil		
Concentration	=	7900	mg/m ³

Type of value	PNEC		
Type	Sewage treatment plant (STP)		

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Concentration = 400 mg/m³

8.2. Exposure controls

General protective and hygiene measures

Hold emergency shower available. Hold eye wash fountain available. Do not inhale gases/vapours/aerosols. Avoid contact with skin and eyes. Do not eat, drink or smoke during work time. Storage of foodstuffs in work rooms is forbidden. Wash hands before breaks and after work. Clean skin thoroughly after work; apply skin cream.

Respiratory protection

If workplace limits are exceeded, a respiratory protection approved for this particular job must be worn.

Hand protection

Chemical resistant gloves

Appropriate Material neoprene

Eye protection

Safety glasses with side protection shield; Face shield

Body protection

Clothing as usual in the chemical industry. Protective shoes

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state liquid

Colour pink

Odour odourless

Melting point

Remarks not determined

Freezing point

Remarks not determined

Boiling point or initial boiling point and boiling range

Remarks not determined

Flammability

evaluation not determined

Upper and lower explosive limits

Remarks not determined

Flash point

Remarks Not applicable

Auto-ignition temperature

Remarks not determined

Decomposition temperature

Remarks not determined

pH value

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Value = 3,8 to 4,2

Viscosity

Remarks not determined

Solubility(ies)

Remarks not determined

Partition coefficient n-octanol/water (log value)

Remarks not determined

Vapour pressure

Remarks not determined

Density and/or relative density

Value = 1,030 to 1,040 g/ml

Relative vapour density

Remarks not determined

9.2. Other information**Odour threshold**

Remarks not determined

Evaporation rate (ether = 1) :

Remarks not determined

Solubility in water

Remarks not determined

Explosive properties

evaluation not determined

Oxidising properties

Remarks not determined

Other information

None known

SECTION 10: Stability and reactivity**10.1. Reactivity**

No hazardous reactions when stored and handled according to prescribed instructions.

10.2. Chemical stability

No hazardous reactions known.

10.3. Possibility of hazardous reactions

No hazardous reactions known.

10.4. Conditions to avoid

No hazardous reactions known.

10.5. Incompatible materials

None known

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10.6. Hazardous decomposition products

Toxic gases/vapours, Irritant gases/vapours

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity

ATE 1.967,920 mg/kg
8

Method calculated value (Regulation (EC) No. 1272/2008)

Acute oral toxicity (Components)

potassium hydroxide

Species rat
LD50 333 mg/kg

Potassium dicyanoaurat(I)

Species rat
LD50 = 29 mg/kg

Cobalt sulphate, heptahydrate

Species rat
LD50 = 582 mg/kg

Acute dermal toxicity

ATE 384,7745 mg/kg

Method calculated value (Regulation (EC) No. 1272/2008)

Acute dermal toxicity (Components)

Potassium dicyanoaurat(I)

Species guinea pig
LD50 = 5 mg/kg

Acute inhalational toxicity

ATE 3,8477 mg/l

Administration/Form Dust/Mist

Method calculated value (Regulation (EC) No. 1272/2008)

Remarks The classification criteria are met.

Acute inhalative toxicity (Components)

Potassium dicyanoaurat(I)

Species rat
LC50 = 0,05 mg/l
Duration of exposure 4 h

Skin corrosion/irritation

evaluation corrosive

Remarks The classification criteria are met.

Serious eye damage/irritation

evaluation corrosive

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Remarks

The classification criteria are met.

Sensitization

evaluation

May cause sensitization by skin contact.

Remarks

The classification criteria are met.

Subacute, subchronic, chronic toxicity

Remarks

not determined

Mutagenicity

Remarks

Based on available data, the classification criteria are not met.

Reproductive toxicity

Remarks

Based on available data, the classification criteria are not met.

Carcinogenicity

evaluation

May cause cancer by inhalation.

Remarks

The classification criteria are met.

Specific Target Organ Toxicity (STOT)**Single exposure**

Remarks

Based on available data, the classification criteria are not met.

Repeated exposure

Remarks

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards**Endocrine disrupting properties with respect to humans**

The product does not contain a substance that has endocrine disrupting properties with respect to humans.

Experience in practice

Inhalation may lead to irritation of the respiratory tract.

Other information

No toxicological data are available.

SECTION 12: Ecological information**12.1. Toxicity****General information**

not determined

12.2. Persistence and degradability**General information**

not determined

12.3. Bioaccumulative potential**General information**

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not determined

Partition coefficient n-octanol/water (log value)

Remarks

not determined

12.4. Mobility in soil

General information

not determined

12.5. Results of PBT and vPvB assessment

General information

not determined

Results of PBT and vPvB assessment

The product contains no PBT substances

The product contains no vPvB substances.

12.6 Endocrine disrupting properties

Endocrine disrupting properties with respect to the environment

The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

12.7. Other adverse effects

General information

not determined

General information / ecology

Do not allow to enter soil, waterways or waste water canal. Avoid release into the atmosphere.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations for the product

Allocation of a waste code number, according to the European Waste Catalogue (EWC), should be carried out in agreement with the regional waste disposal company.

Disposal recommendations for packaging

Packaging that cannot be cleaned should be disposed off in agreement with the regional waste disposal company.

SECTION 14: Transport information

	Land transport ADR/RID	Marine transport IMDG/GGVSee	Air transport ICAO/IATA
14.1. UN number or ID number	The product does not constitute a hazardous substance in land transport.	The product does not constitute a hazardous substance in sea transport.	The product does not constitute a hazardous substance in air transport.
14.2. UN proper shipping name	-	-	-

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14.3. Transport hazard class(es)	-	-	-
Label			
14.4. Packing group	-	-	-

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Other information

The product does not contain substances according to Candidate List for inclusion in Annex XIV of Regulation (EC) No. 1907/2006 (REACH) with a content of $\geq 0.1\%$ w/w.

15.2. Chemical safety assessment

For this preparation a chemical safety assessment has not been carried out.

SECTION 16: Other information

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:

Classification (Regulation (EC) No. 1272/2008)

Acute Tox. 4	H302	Calculation method
Acute Tox. 4	H332	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Carc. 1B	H350i	Calculation method
Aquatic Chronic 3	H412	Calculation method

Hazard statements listed in Chapter 2/3

H290	May be corrosive to metals.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H350i	May cause cancer by inhalation.
H360F	May damage fertility.

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H400

Very toxic to aquatic life.

H410

Very toxic to aquatic life with long lasting effects.

H412

Harmful to aquatic life with long lasting effects.

CLP categories listed in Chapter 2/3

Acute Tox. 2

Acute toxicity, Category 2

Acute Tox. 4

Acute toxicity, Category 4

Aquatic Acute 1

Hazardous to the aquatic environment, acute, Category 1

Aquatic Chronic 1

Hazardous to the aquatic environment, chronic, Category 1

Aquatic Chronic 3

Hazardous to the aquatic environment, chronic, Category 3

Carc. 1B

Carcinogenicity, Category 1B

Eye Dam. 1

Serious eye damage, Category 1

Eye Irrit. 2

Eye irritation, Category 2

Met. Corr. 1

Substance or mixture corrosive to metals, Category 1

Muta. 2

Germ cell mutagenicity, Category 2

Repr. 1B

Reproductive toxicity, Category 1B

Resp. Sens. 1

Respiratory sensitization, Category 1

Skin Corr. 1A

Skin corrosion, Category 1A

Skin Corr. 1B

Skin corrosion, Category 1B

Skin Irrit. 2

Skin irritation, Category 2

Skin Sens. 1

Skin sensitization, Category 1

STOT SE 3

Specific target organ toxicity - single exposure, Category 3

Supplemental information

Relevant changes compared with the previous version of the safety data sheet are marked with: ***

This information is based on our present state of knowledge. However, it should not constitute a guarantee for any specific product properties and shall not establish a legally valid relationship.